

P.O Box 3072, Fitzroy, New Plymouth
9 Swans Road, Bell Block, New Plymouth
Phone: 06 7559139, Fax 06 7551410
www.independentoilfield.co.nz



ATTENTION	Gary Turner
COMPANY	SDI
PURCHASE ORDER	1196
REPORT NUMBER	8778

TOOL DESCRIPTION	NM Drill collar					SIZE	6-3/4"	
NEW/USED	Cheal E7			TALLY	35-1/4"	SERIAL NUMBER	122-921	
TYPE OF INSPECTION	MT	<input type="checkbox"/>	PT	<input type="checkbox"/>	Visual/dimensional	<input type="checkbox"/>	Customer procedure	<input type="checkbox"/>
	DS-1 Cat 3-5	<input type="checkbox"/>	APIRP7G-2	<input type="checkbox"/>	Other			

Buffed outside diameter, threads and seals.

RESULTS:	Serviceable	
Connection	PIN	NC50
Outside Diameter	6-9/16"	
Internal Diameter	3-1/4"	
Tong Space	44.0"	
Pin Length	4-3/8"	
Bevel Diameter	6-11/32"	
Stress Relief Groove Diameter	NA	
Stress Relief Groove Width	NA	
Counter Bore Diameter		
Counter Bore Depth		
Bore Back Cylinder Depth		
Bore Back Diameter		

Carried out above inspection.

RESULTS:	Serviceable	
Connection	BOX	NC46
Outside Diameter	6-19/32"	
Internal Diameter		
Tong Space	36-3/4"	
Pin Length		
Bevel Diameter	6-1/32"	
Stress Relief Groove Diameter		
Stress Relief Groove Width		
Counter Bore Diameter	4-29/32"	
Counter Bore Depth	21/32"	
Bore Back Cylinder Depth	NA	
Bore Back Diameter	NA	

No relevant indications were observed at the time of inspection.

COMMENTS:			
	NOTE: IF API TOLERANCES DO NOT PERMIT, MORE EXTENSIVE REPAIRS MAY BE REQUIRED		
INSPECTOR	Shaun Gargan	DATE INSPECTED	5 th January 2015